



Middle East Pipe Rolling Co.



ISO 9001:2008
ISO 14001:2004
OHSAS 18001:2007



Middle East
Pipe Rolling Co.

Middle-East Pipe Rolling Company

The company has been established in an area of 32 hectares, 9 kilometers of Shahid Kalantari Highway, Urmia.

Company's products:

- Helical-Seam Welded Pipes up to 120 inches in size
- Seamless Pipes up to 16 inches in size
- Longitudinal-Seam Welded Pipes up to 64 inches in size

The first phase of this plant includes two production lines for supplying helical-seam welded pipes one of which has been put into operation aimed at delivering water distribution network pipelines.

The second phase is dedicated to producing steel seamless and longitudinal-seam welded pipes to be used for industrial applications and oil and gas transportation pipelines



Middle East Pipe Rolling Co.

- Helical-Seam Welded Pipes Production capacity: 160,000 tons per year
 - Capable of producing helical-seam pipes from 20 to 120 inches in size and from 8 to 16 meters in length
 - Pipes wall thickness from 6 to 25.4 millimeters
 - Producing pipes with steel coils up to X70 grade according to API5L & AWWA standard requirements.
 - Carrying out the inspection of the helical seam, heat affected zone (HAZ), and base metal on finished products through online ultrasonic test.
 - Carrying out the hydrostatic test on all finished pipes according to API5L & AWWA standard requirements.
 - Carrying out all required destructive tests according to ASTM, API5L & AWWA standard requirements.
- Products Store (warehouse) , Loading and transportation: Hydrostatic Test, Helical-seam pipes production line.



Production Line



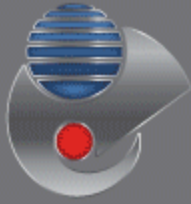
Hydrostatic Test



Loading and Shipment



Warehouse



Middle East Pipe Rolling Co.

Producing of
Water , Gas and Petrol transmitting pipes

Spiral Pipes



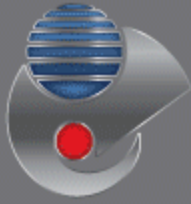
| Size (outer diameter) | | Thickness (mm / inch) | | | | | | | | | | | | | | | | |
|--------------------------|--------|-------------------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|-------------|-------------|-------------|-------------|-------------|
| | | 1.02 26.0 | 1.00 25.4 | 0.94 24.0 | 0.87 22.0 | 0.79 20.0 | 0.69 17.5 | 0.63 16.0 | 0.55 14.0 | 0.49 12.7 | 0.47 12.0 | 0.43 11.0 | 0.39 10.0 | 0.35 8.8 | 0.31 8.0 | 0.28 7.1 | 0.25 6.3 | 0.22 5.6 |
| | | Weight (kg/m) | | | | | | | | | | | | | | | | |
| inch | mm | | | | | | | | | | | | | | | | | |
| 20 | 508.0 | 69.4 | 77.9 | 87.7 | 98.6 | 108.3 | 122.8 | 134.8 | 146.8 | 155.1 | 170.5 | 194.1 | | | | | | |
| 22 | 559.0 | 76.4 | 85.9 | 96.6 | 108.7 | 119.4 | 135.4 | 148.7 | 161.9 | 171.1 | 188.2 | 214.2 | 233.7 | | | | | |
| 24 | 610.0 | 83.5 | 93.8 | 105.6 | 118.8 | 130.5 | 148.0 | 162.5 | 177.0 | 187.1 | 205.8 | 234.4 | 255.7 | | | | | |
| 26 | 660.0 | 90.4 | 101.6 | 114.3 | 128.6 | 141.3 | 160.3 | 176.0 | 191.8 | 202.7 | 223.0 | 254.1 | 277.3 | | | | | |
| 28 | 711.0 | 97.4 | 109.5 | 123.2 | 138.7 | 152.4 | 172.9 | 189.9 | 206.8 | 218.7 | 240.6 | 274.2 | 299.3 | | | | | |
| 30 | 762.0 | 104.5 | 117.4 | 132.2 | 148.7 | 163.5 | 185.4 | 203.7 | 221.9 | 234.7 | 258.2 | 294.3 | 321.3 | 366.0 | | | | |
| 32 | 813.0 | 111.5 | 125.3 | 141.1 | 158.8 | 174.5 | 198.0 | 217.6 | 237.0 | 250.6 | 275.8 | 314.5 | 343.3 | 391.1 | 429.1 | | | |
| 34 | 864.0 | 118.5 | 133.3 | 150.0 | 168.9 | 185.6 | 210.6 | 231.4 | 252.1 | 266.6 | 293.5 | 334.6 | 365.3 | 416.3 | 456.8 | | | |
| 36 | 914.0 | 125.4 | 141.0 | 158.8 | 178.7 | 196.4 | 222.9 | 244.9 | 266.9 | 282.3 | 310.7 | 354.3 | 386.9 | 440.9 | 483.9 | 526.7 | 556.6 | 569.4 |
| 38 | 965.0 | 132.5 | 148.9 | 167.7 | 188.8 | 207.5 | 235.5 | 258.8 | 282.0 | 298.2 | 328.3 | 374.4 | 408.9 | 466.1 | 511.6 | 556.9 | 588.5 | 602.0 |
| 40 | 1016.0 | 139.5 | 156.9 | 176.6 | 198.9 | 218.6 | 248.1 | 272.6 | 297.1 | 314.2 | 345.9 | 394.6 | 430.9 | 491.2 | 539.3 | 587.1 | 620.5 | 634.7 |
| 42 | 1067.0 | 146.6 | 164.8 | 185.6 | 208.9 | 229.6 | 260.7 | 286.5 | 312.2 | 330.2 | 363.5 | 414.7 | 452.9 | 516.4 | 566.9 | 617.3 | 652.4 | 667.4 |
| 44 | 1118.0 | 153.6 | 172.7 | 194.5 | 219.0 | 240.7 | 276.2 | 300.3 | 327.3 | 346.2 | 381.1 | 434.8 | 474.9 | 541.5 | 594.6 | 647.5 | 684.4 | 700.1 |
| 46 | 1168.0 | | 180.5 | 203.3 | 228.8 | 251.6 | 285.6 | 313.8 | 342.1 | 361.8 | 398.4 | 454.5 | 496.5 | 566.2 | 621.7 | 677.1 | 715.7 | 732.2 |
| 48 | 1219.0 | | 188.4 | 212.2 | 238.9 | 262.6 | 298.1 | 327.7 | 357.2 | 377.8 | 416.0 | 474.7 | 518.5 | 591.3 | 649.4 | 707.2 | 747.6 | 764.9 |
| 52 | 1321.0 | | | 230.0 | 259.0 | 284.8 | 323.3 | 355.4 | 387.4 | 409.7 | 451.2 | 514.9 | 562.5 | 641.7 | 704.7 | 767.6 | 811.5 | 830.3 |
| 54 | 1372.0 | | | 239.0 | 269.1 | 295.8 | 335.9 | 369.2 | 402.5 | 425.7 | 468.8 | 535.0 | 584.5 | 666.8 | 732.4 | 797.8 | 843.5 | 863.0 |
| 56 | 1422.0 | | | 247.7 | 279.0 | 306.7 | 348.2 | 382.7 | 417.2 | 441.4 | 486.1 | 554.8 | 606.1 | 691.5 | 759.5 | 827.4 | 874.8 | 895.1 |
| 60 | 1524.0 | | | | 299.1 | 328.8 | 373.4 | 410.4 | 447.4 | 473.3 | 521.3 | 596.0 | 650.1 | 741.8 | 814.9 | 878.8 | 938.7 | 960.5 |
| 64 | 1626.0 | | | | | 350.9 | 398.5 | 438.1 | 477.6 | 505.3 | 556.5 | 635.2 | 694.1 | 792.1 | 870.2 | 948.1 | 1002.6 | 1025.9 |
| 66 | 1676.0 | | | | | 361.8 | 410.8 | 451.6 | 492.4 | 520.9 | 573.8 | 655.0 | 715.1 | 816.7 | 897.3 | 977.7 | 1033.9 | 1057.9 |
| 68 | 1727.0 | | | | | 372.9 | 423.4 | 465.5 | 507.5 | 536.9 | 591.4 | 675.1 | 737.7 | 841.9 | 925.0 | 1007.9 | 1065.8 | 1090.6 |
| 72 | 1829.0 | | | | | 448.6 | 493.2 | 537.7 | 568.8 | 626.6 | 715.3 | 781.8 | 892.2 | 980.3 | 1068.3 | 1129.7 | 1156.0 | |
| 76 | 1930.0 | | | | | 473.5 | 520.5 | 567.6 | 600.5 | 661.5 | 755.2 | 825.3 | 942.0 | 1035.1 | 1128.0 | 1193.0 | 1220.8 | |
| 80 | 2032.0 | | | | | 498.6 | 548.2 | 597.8 | 632.4 | 696.7 | 795.4 | 869.4 | 992.3 | 1090.5 | 1188.4 | 1256.9 | 1286.2 | |
| 84 | 2134.0 | | | | | | 575.9 | 627.9 | 664.4 | 731.9 | 835.7 | 913.4 | 1042.6 | 1145.8 | 1248.8 | 1320.8 | 1351.6 | |
| 88 | 2235.0 | | | | | | | 657.8 | 696.0 | 766.8 | 875.5 | 957.0 | 1092.4 | 1200.6 | 1308.6 | 1384.0 | 1416.3 | |
| 92 | 2337.0 | | | | | | | | 727.9 | 802.0 | 915.8 | 1001.0 | 1142.7 | 1255.9 | 1368.9 | 1447.9 | 1481.7 | |
| 96 | 2438.0 | | | | | | | | 759.6 | 836.9 | 955.6 | 1044.6 | 1192.6 | 1310.7 | 1428.7 | 1511.2 | 1546.5 | |
| 100 | 2540.0 | | | | | | | | | 872.1 | 995.9 | 1088.6 | 1242.9 | 1366.1 | 1489.1 | 1575.1 | 1611.9 | |
| 104 | 2642.0 | | | | | | | | | 907.3 | 1036.1 | 1132.6 | 1293.2 | 1421.4 | 1549.4 | 1638.9 | 1677.3 | |
| 108 | 2743.0 | | | | | | | | | 942.2 | 1076.0 | 1176.2 | 1343.0 | 1476.2 | 1609.2 | 1702.2 | 1742.0 | |
| 112 | 2845.0 | | | | | | | | | | 1116.2 | 1220.2 | 1393.3 | 1531.5 | 1669.6 | 1766.1 | 1807.4 | |
| 116 | 2946.0 | | | | | | | | | | 1156.1 | 1263.8 | 1443.1 | 1586.3 | 1729.4 | 1829.4 | 1872.2 | |
| 120 | 3048.0 | | | | | | | | | | 1196.3 | 1307.8 | 1493.4 | 1641.7 | 1789.7 | 1893.2 | 1937.6 | |



Middle East
Pipe Rolling Co.



www.orumiehsteel.com
■ mpr@orumiehsteel.com




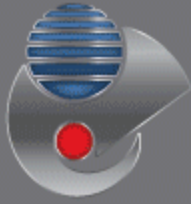
Middle East Pipe Rolling Co.

Producing of
Water , Gas and Petrol transmitting pipes

Spiral Pipes
According to AWWA C200



| Size(outer diameter) | |  | Thickness (mm) | Weight (kg/m) |
|------------------------|------|--|------------------|-----------------|
| Inch | mm | | | |
| 20 | 508 | Min | 5.6 | 69.38 |
| | | Max | 15.9 | 192.95 |
| 22 | 559 | Min | 5.6 | 76.39 |
| | | Max | 15.5 | 212.87 |
| 24 | 610 | Min | 6.4 | 95.20 |
| | | Max | 17.5 | 255.52 |
| 26 | 660 | Min | 6.4 | 103.22 |
| | | Max | 17.5 | 277.44 |
| 28 | 711 | Min | 6.4 | 111.23 |
| | | Max | 17.5 | 299.37 |
| 30 | 762 | Min | 6.4 | 119.25 |
| | | Max | 17.5 | 321.29 |
| 32 | 813 | Min | 6.4 | 127.27 |
| | | Max | 17.5 | 343.21 |
| 34 | 864 | Min | 6.4 | 135.29 |
| | | Max | 17.5 | 365.13 |
| 36 | 914 | Min | 7.9 | 176.60 |
| | | Max | 22.2 | 488.44 |
| 38 | 965 | Min | 7.9 | 186.50 |
| | | Max | 22.2 | 516.25 |
| 40 | 1016 | Min | 7.9 | 196.39 |
| | | Max | 22.2 | 544.06 |
| 42 | 1067 | Min | 8.7 | 227.01 |
| | | Max | 22.2 | 571.87 |
| 44 | 1118 | Min | 8.7 | 237.91 |
| | | Max | 22.2 | 599.67 |
| 46 | 1168 | Min | 8.7 | 248.80 |
| | | Max | 22.2 | 627.49 |
| 48 | 1219 | Min | 8.7 | 259.70 |
| | | Max | 22.2 | 655.30 |
| 52 | 1321 | Min | 9.5 | 307.20 |
| | | Max | 22.2 | 710.92 |
| 56 | 1422 | Min | 9.5 | 331.00 |
| | | Max | 22.2 | 766.54 |




Middle East Pipe Rolling Co.

Producing of
Water , Gas and Petrol transmitting pipes

Spiral Pipes
According to AWWA C200



| Size (outer diameter) | |  | Thickness (mm / inch) | Weight (kg/m) |
|-------------------------|------|--|-------------------------|-----------------|
| Inch | mm | | | |
| 60 | 1524 | Min | 9.5 | 354.80 |
| | | Max | 22.2 | 822.16 |
| 64 | 1626 | Min | 9.5 | 378.60 |
| | | Max | 22.2 | 877.78 |
| 66 | 1676 | Min | 9.5 | 390.50 |
| | | Max | 22.2 | 905.60 |
| 68 | 1727 | Min | 11.9 | 503.36 |
| | | Max | 22.2 | 933.41 |
| 72 | 1829 | Min | 12.7 | 568.77 |
| | | Max | 23.8 | 1059.37 |
| 76 | 1930 | Min | 12.7 | 600.59 |
| | | Max | 23.8 | 1119.00 |
| 78 | 1981 | Min | 12.7 | 616.50 |
| | | Max | 23.8 | 1148.81 |
| 80 | 2032 | Min | 14.3 | 711.52 |
| | | Max | 25.4 | 1256.86 |
| 84 | 2134 | Min | 14.3 | 747.35 |
| | | Max | 25.4 | 1320.50 |
| 88 | 2235 | Min | 14.3 | 783.17 |
| | | Max | 25.4 | 1384.14 |
| 90 | 2286 | Min | 14.3 | 801.09 |
| | | Max | 25.4 | 1415.96 |
| 96 | 2438 | Min | 15.9 | 949.85 |
| | | Max | 25.4 | 1511.42 |
| 102 | 2591 | Min | 15.9 | 1009.60 |
| | | Max | 25.4 | 1606.87 |
| 104 | 2642 | Min | 15.9 | 1029.52 |
| | | Max | 25.4 | 1638.69 |
| 112 | 2845 | Min | 15.9 | 1109.19 |
| | | Max | 25.4 | 1765.97 |
| 114 | 2896 | Min | 15.9 | 1129.11 |
| | | Max | 25.4 | 1797.79 |
| 120 | 3048 | Min | 15.9 | 1188.87 |
| | | Max | 25.4 | 1893.25 |



Tehran Office:
105, Jalal Al Ahmad Ave.
Tehran - Iran
Tel: +98 21 882 451 90-9
Fax: +98 21 88263274

Headquarter & Factory:
9th km. of Kalantari High Way
Urmia - Iran
Tel:+98 44 32723673 - 6
Fax:+98 44 32723672

www.orumiehsteel.com
mpr@orumiehsteel.com